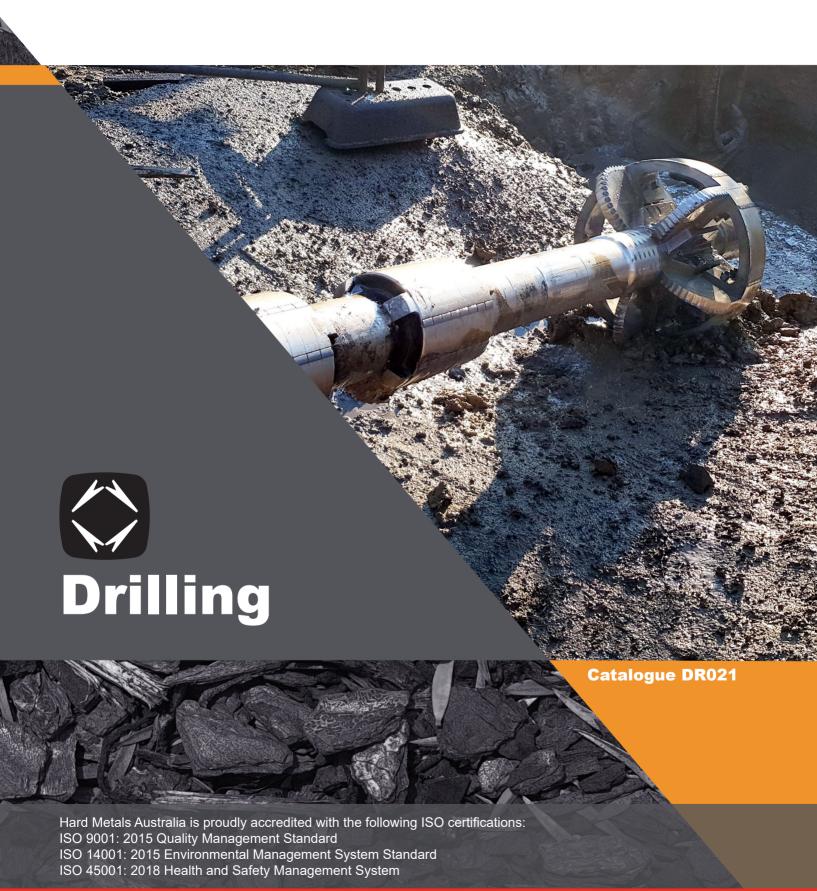
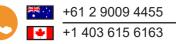
HARDMETALS >>>>



CONTENTS

About Us	1
Stock Codes	2
Wombat	4
Hole Openers	4
About Wombat	
Reamer Body	6
Reamer Assembly	
Reamer Repairs	
Drill Pilots	
PDC Helibit	12
PDC Bit Repairs	13
Geotechnical	
Ancillary Products	16
Under road Rods	
Crossovers	18
Stabilisers	
Ring Stabiliser	19
Cutting Stabiliser	







HARD METALS Catalogues

- Agriculture
- Drilling (DR021)
- Construction
- Wearparts





Hard Metals was established as a supplier of tungsten carbide in 1982. The founding owner, Ron Ainge, had a background in tungsten carbide products in the mining industry. After working with the material there, some key people developed the idea further. Farmer Bill Staughton, agricultral innovator Barry McFarlance, and mining entreprenuer Ron Ainge introduced the idea with widespread success.

Years later, mining engineer Stephen Ainge came into the family business and used the cross-sectional knowledge of tungsten carbide and wear-resistant steels to move back into the ground drilling sector.

An Australian innovation, the Wombat PDC reamer was introduced to the market in 2009.

Today, Hard Metals manufactures a large range of tools for the Agricultral, Construction, and Mining industries. We work with Original Equipment Manufacturers (OEM) for custom large scale production as well as create general range tools for sale through dealers.

All Wombat and Helibit products are manufactured using the highest quality materials and processes here in our facilities in Eastern Creek NSW.

STOCK CODES

Code	Description
0	Phase Out Product May have remaining stock
1	Stocked Product Generally available immediately
2	Prototype Product No performance guarantee
3	Seasonally Stocked Product May require minimum order
4	[Deprecated]
5	Subassembly Product May not be for sale to end users
6	New Product Stock Code status unconfirmed
7	OEM or Client Product Not for general end user sale
8	Non-Stocked Product Minimum order required
9	Special Product Check with our sales team

Stock codes detail the availability of products. Each product in this catalogue has a code. All codes are subject to change over time and are shown only as a guide.





Wombat Hole Openers

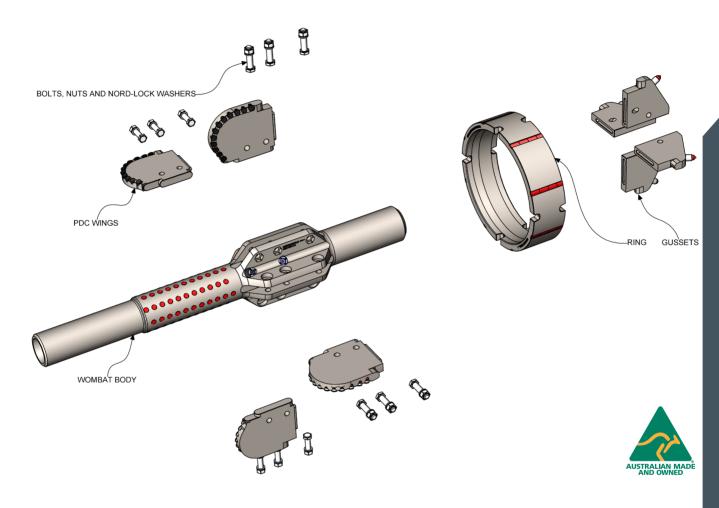


ABOUT WOMBAT

Wombat reamers consist of a body, wings, gussets, and a stabilising ring. The body is designed to be a one-off purchase that multiple wing and gusset sets can be attached to. The same body can be used for forward reaming or backward reaming depending on the configuration. All required bolts and fasteners are delivered with components.

Where the size of the reamer allows, a new segmented ring design has been developed that allows for even easier assembly.

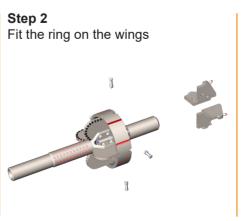
A more detailed assembly guide is available as an appendix to this catalogue.



Assembly of reamers consists of three major steps. Disassembly involves the same steps in reverse. Note that Nordlock washers are single-use. They must be replaced upon disassembly.

Fit the wings to the body

Step 1

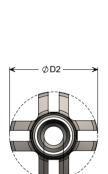




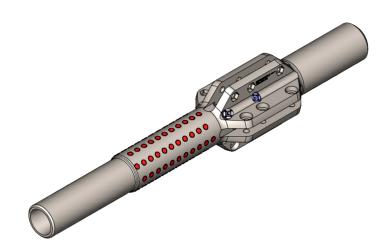
REAMER BODY

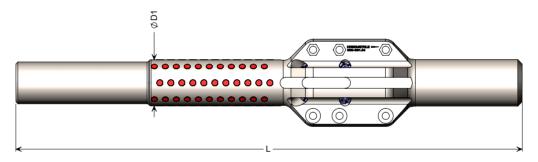
The core of our trademarked design, reamer bodies fit to standard drill strings. Tungsten carbide gauge pads ensure the shape of the reamer remains consistent run after run.





ØD3





Product	Thread	Carry-On Range	Wings	D1 (mm)	D2 (mm)	D3 (mm)	L (mm)	Stock	Code	Weight (KG)	
								*	*		
HDD-RB1.S4	2 %" IF	10-16"	4	105	200	44	1150	3	8	75	
HDD-RC1.S4	2 7/8" IF	10-24"	4	130	200	50	1150	3	3	90	
HDD-RD1.S4	3 1/2" IF	10-24"	4	140	210	65	1150	1	1	100	
HDD-RC2.S4	2 7/8" IF	16-28"	5	145	300	50	1350	8	3	180	
HDD-RD2.S4	3 1/2" IF	16-32"	5	160	300	60	1350	1	8	200	
HDD-RE2.S4	4 1/2" IF	16-32"	5	180	300	85	1350	1	8	190	
HDD-RF2.S4	6 5/8" FH	24-42"	6	235	480	120	1700	1	8	520	
	· ·	·	·						·		

REAMER ASSEMBLY

Our most popular signature design. Impact resistant with specialty PDC cutters that ensure a long working life and high rate of penetration.

All assembly components are Stock Code 3







Body Type	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42
RB1	R	R	R	R													
RC1	R	R	R	R	R	R	R	R									
RD1	R	R	R	R	R	R	R	R									
RC2				R	R	S	S	S	S	S							
RD2				R	R	S	S	S	S	S	S	S					
RE2				R	R	S	S	S	S	S	S	S					
RF2								R	R	R	S	S	S	S	S	S	S

R = Regular S = Segmented

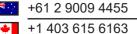
Body Type		12	14	16	18	20	22	24	26	28	30	32	34	36	38	40	42
RB1	Р	Р	Р	Р													
RC1	Р	Р	Р	Р	С	С	С	С									
RD1	Р	Р	Р	Р	С	С	С	С									
RC2				Р	Р	С	С	С	С	С							
RD2				Р	Р	С	С	С	С	С	С	С					
RE2				Р	Р	С	С	С	С	С	С	С					
RF2								Р	Р	Р	С	С	С	С	С	С	С

P = Parted

C = Combined

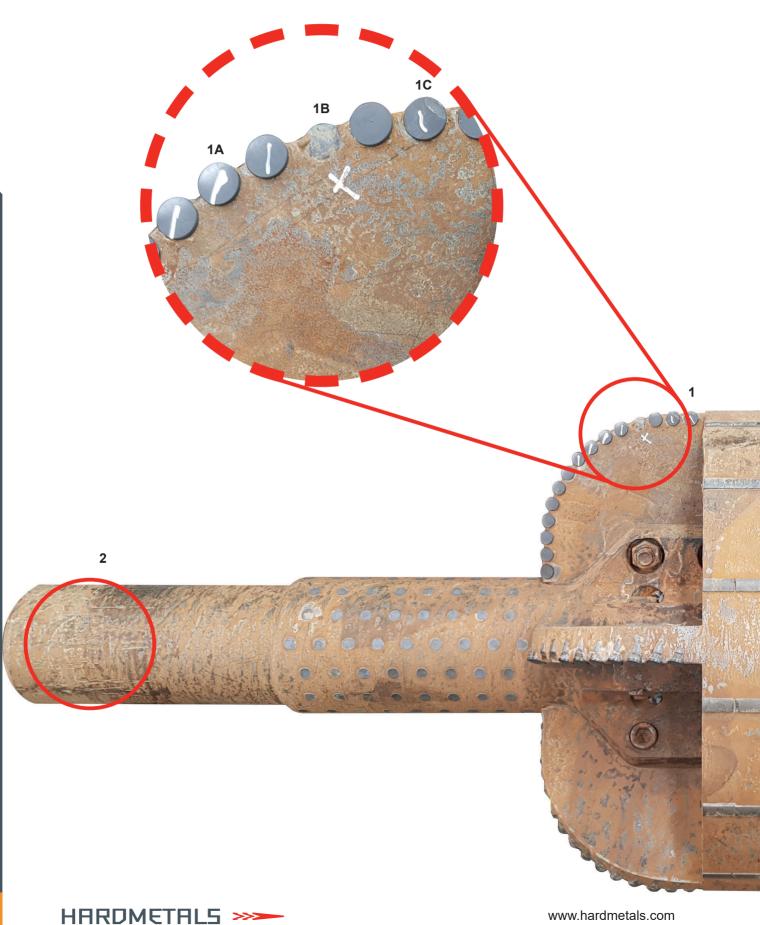








REAMER REPAIRS



You don't always know what you could hit underground. If your reamer has been damaged or has moderate wear, you can bring it to us. Repairs are cheaper than a new product. Some common faults that we can fix in our workshop are shown here.

	Problem	Solution
1A	Worn PDC inserts	Inserts are rotated in the socket, prolonging life
1B	Broken or lost PDC inserts	The pocket is built up if necessary, then a new PDC is brazed in place
1C	Damaged PDC inserts	PDC inserts are rotated in the socket to move the damage away from the active cutting area and to expose the sharp edge of the PDC insert
2	Damaged connection thread	The damage is assessed to determine the most viable method of rework. This can be as simple as chasing a thread or can involve replacing with new material
3	Broken or lost ring carbide	Broken material is removed and new carbide added
4	Broken pullout teeth	Any remanant material is removed and a new tooth is welded on

These services are available on reamers you haven't purchased from Hard Metals.

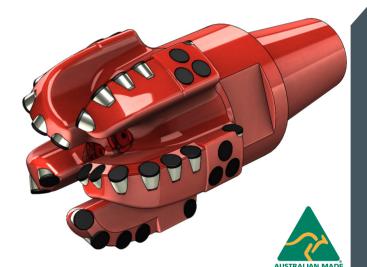


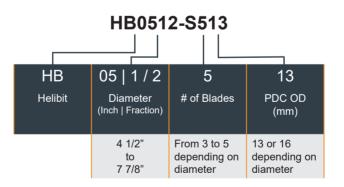


ABOUT HELIBIT

Our trademarked PDC drill bit range manufactured in Sydney, the Helibit is an Australian made, state of the art drill pilot. Featuring uniquely specialised cutting geometry, Helibit is designed to provide excellent flushing and maximise rate of penetration. Incorporating exchangeable tungsten carbide flushing nozzles and our toughest PDC cutters, Helibit is designed to be fast and last.

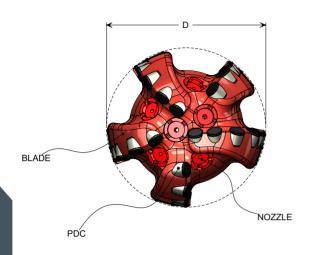


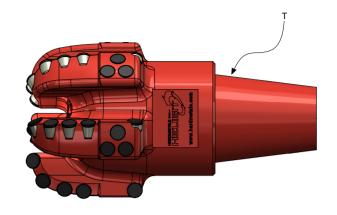






PDC HELIBIT





Product	Thread	# of Blades	D (inches)	Stock Code		Weight (KG)
				*	*	
HB0212-S313-BWJ	BWJ Female	3	2 1/2"	1	9	2.1
HB0412-S413	2 3/8" Reg	4	4 1/2"	3	9	8.7
HB0434-S513	2 7/8" Reg	5	4 3/4"	3	9	10.1
HB0478-S513	2 7/8" Reg	5	4 7/8"	3	9	10.6
HB0512-S416	2 7/8" Reg	4	5 1/2"	3	9	11.8
HB0512-S513	2 7/8" Reg	5	5 1/2"	1	9	11.8
HB0512-S516	2 7/8" Reg	5	5 1/2"	3	9	11.8
HB0600-S513	2 7/8" Reg	5	6"	3	9	14.6
HB0612-S413	3 1/2" Reg	4	6 1/2"	3	9	16.4
HB0612-S513	3 1/2" Reg	5	6 1/2"	3	9	16.4
HB0612-S516	3 1/2" Reg	5	6 3/4"	3	9	16.4
HB0634-S513	3 1/2" Reg	5	6 3/4"	3	9	17.4
HB0778-S513	4 1/2" Reg	5	7 7/8"	3	9	21.5
HB0834-S513	4 1/2" Reg	5	8 3/4"	3	9	24.7
HB0834-S516	4 1/2" Reg	5	8 3/4"	3	9	24.7

PDC BIT REPAIRS

You don't always know what you could hit underground. If your PDC drill bit has been damaged or has moderate wear, you can bring it to us. Repairs are cheaper than a new product. Some common faults that we can fix in our workshop are shown in the image below.

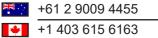
	Problem	Solution
1	Worn PDC inserts	PDC inserts are rotated in the pocket, prolonging life
2	Broken or lost PDC inserts	The pocket is built up if necessary, a new PDC is brazed in place
3	Damaged PDC inserts	PDC inserts are rotated in the socket to move the damage away from the active cutting area and to expose the sharp edge of the PDC insert
Not shown	Wear susceptible areas	Hard facing can be added where required. Hard Metals has access to some of the best hard facing material in the world for this application

These services are available on PDC drill bits you haven't purchased from Hard Metals.



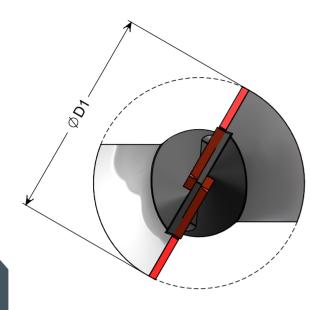


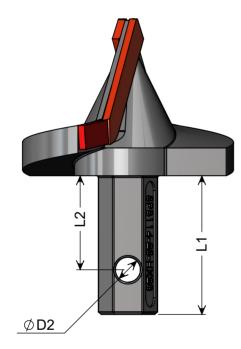


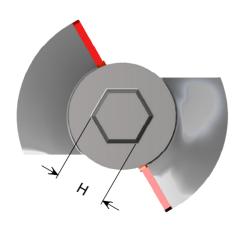




GEOTECHNICAL







EXTRA OPTION: Rock-breaker (FW) augmentation



Rock-breaking teeth for digging into very hard ground. This style of spiral bit can better handle impact, reducing cracking of tungsten carbide.

EXTRA OPTION: Cutter Tooth (ST) augmentation



For very aggressive cutting, additional cutting teeth can be included on your product.



Product	D1 (mm)	D2 (mm)	H (mm)	L1 (mm)	L2 (mm)	FW	ST	Stoc	c Code	Weight (KG)
								**	*	
SPB095-2S-HX28	95	11	28	75	50.8			9	9	1.0
SPB095-2S-HX28-13.5	95	13.5	28	75	50.8			9	9	1.1
SPB102-2FW-HX28-13.5	102	13.5	28	75	50.8	√		8	9	1.1
SPB102-2FW-HX28-13.5ST	102	13.5	28	75	50.8	4	1	8	9	1.2
SPB102-2S-HX28-13.5	102	13.5	28	75	50.8			8	9	1.1
SPB114-2FW-HX28-13.5	114	13.5	28			4		8	9	1.9
SPB114-2FW-HX28-13.5ST	114	13.5	28			4	4	8	9	2.0
SPB114-2S-HX28-13.5	114	13.5	28					8	9	1.9
SPB127-2FW-HX28-13.5	127	13.5	28			√		8	9	2.1
SPB127-2FW-HX28-13.5ST	127	13.5	28			4	4	3	9	2.2
SPB127-2FW-HX38-13.5	127	13.5	38			4		8	9	2.1
SPB127-2S-HX28-13.5	127	13.5	28					8	9	2.1
SPB152-2FW-HX28	152	11	28			√		9	9	2.3
SPB152-2FW-HX41	152	11	41			✓		9	9	2.3
SPB152-2S-HX28	152	11	28					9	9	2.3
SPB152-2S-HX38	152	11	38					9	9	2.3

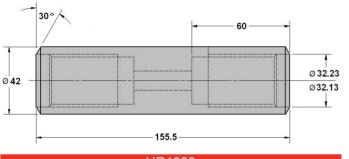


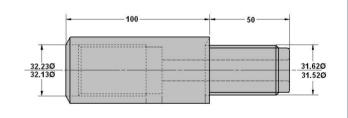


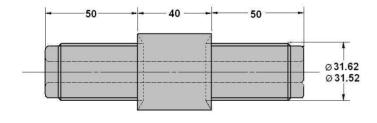


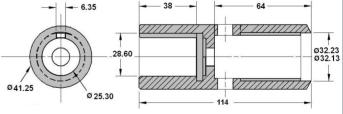
UNDER ROAD RODS

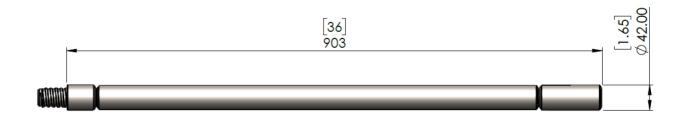
Product	Description	Stock	Code	Weight (KG)
		**************************************	*	
UR1000	UR Sub - Mole Box	3	9	1.0
UR1001	UR Sub - Mole Pin To Box	3	9	0.9
UR1002	Rod Sub -Mole Pin To Pin	3	9	0.8
UR1018-25.4	Water Feed Drive - 1" Shaft	1	9	1.0
UR1012	UR Rod 0.9m	3	9	7.2







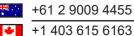














CROSSOVERS



Our workshop is capable of creating custom crossovers and sub-savers to suit a broad range of requirements. Put together the information below and contact us for a quote and lead time.

A table of standard threads is shown below. These can be made as male (pin) or female (box). Standard shoulder length is 300mm.

All crossovers and sub-savers are Stock Code 9.



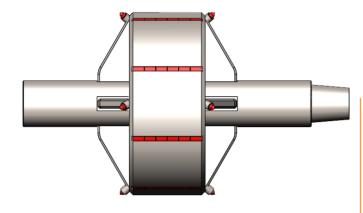


Thread Type	Thread (Inches)
	2 3/8"
	2 7/8"
	3 1/2"
	4 1/2"
Reg	5 1/2"
	6 5/8"
	7 5/8"
	8 5/8"
	2 3/8"
	2 7/8"
IF	3 1/2"
	4"
	4 1/2"
	5 1/2"
	2 7/8"
	3 1/2"
Full Hole	4"
	4 1/2"
	5 1/2"
	6 5/8"

STABILISERS

Ring Stabiliser

Ring stabilisers can be added inline to your string to enable the highest possible stabilisation on the string while minimizing turbulence.

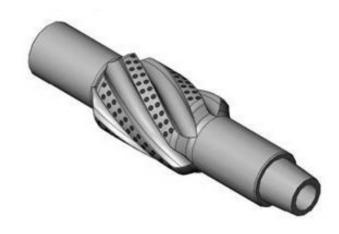


Product	Diameter (Inches)	Stock Code	
		*	*
HDD-SLZR-04	4	9	9
HDD-SLZR-10	10	9	9
HDD-SLZR-12	12	9	9
HDD-SLZR-14	14	9	9
HDD-SLZR-16	16	3	9
HDD-SLZR-18	18	9	9
HDD-SLZR-20	20	9	9
HDD-SLZR-22	22	8	9
HDD-SLZR-24	24	9	9
HDD-SLZR-32	32	9	9
HDD-SLZR-36	36	9	9

Cutting Stabiliser

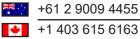
Cutting stabilisers can increase stability while reducing turbulence in situations where a ring stabiliser won't fit into the bore.

The ribs can be straight or helical depending on your hole requirements and ground conditions.



Product	Diameter (Inches)	Stock Code	
		AIR *	*
HDD-SLZC-04	4	9	9
HDD-SLZC-12	12	9	9
HDD-SLZC-14	14	9	9
HDD-SLZC-16	16	9	9
HDD-SLZC-24	24	9	9









HARD METALS AUSTRALIA PTY LIMITED - TERMS & CONDITIONS OF TRADE Certification

Southern State Service of the Country of the Client's executors, administrators, successors and assigns or any person acting on behalf of and with the authority of Hard Metals Australia Pty Limited, its successors and assigns or any person acting on behalf of and with the authority of Hard Metals Australia Pty Limited, Client' means the persons, entitles or any person acting on behalf of and with the authority of Hard Metals Australia Pty Limited, Client' means the persons, entitles or any person acting on behalf of and with the authority of the Client's requesting HMA to provide the Services as specified in any proposal, quotation, order, invoice or other documeration, and:

9.2

10. If the Client is a part and in the services as specified in any proposal, quotation, order, invoice or other documeration, and:

10. If the Client is a part and in the state of the several provides and control of the Client's executors, administrators, successors and permitted assigns. Cloods' means all Goods or Services supplied by HMA to the Client at the Client's request 9.3 from time to time (where the context so permits the terms 'Coods' or 'Services' shall be interchangable for the other). "Conflicential information' means information of so confidential rature whether ocal, written or in electronic torm including, but not limited to, this Contract, either party's intellectual property, in electronic corni including but not limited to. "Personal Information' such as: name, address, D.O.B. occupation, driver's license details, electronic control (mail Facebook or Twitter details), medical insurance details or next of kin and other contact information (including but not limited to. "Personal Information' such as: name, address, D.O.B. occupation, driver's license details, electronic control (mail Facebook or Twitter details), medical insurance details or next of kin and other contact information (where applicable), previous credit applications, credit history) and pricing details.

10. Cookies' means small liles DEFINITIONS

'Contract' means the terms and conditions contained herein, together with any quotation, order, invoice or other document or amendments expressed to be supplemental to this (g) the Client shall not charge or grant an encumbrance over the Goods nor grant nor otherwise give away any interest in the Goods while they remain the property of HMA 15. (h) HMA may commence proceedings to recover the Price of the Goods sold 15.1 notwithstanding that ownership of the Goods has not passed to the Client. PRIVACY POLICY
All emails, documents, images or other recorded information held or used by HMA is Personal Information, as defined and referred to in clause 15.3, and therefore considered Confidential Information. HMA acknowledges its obligation in relation to the handling, use, disclosure and processing of Personal Information prusuant to the Privacy Act 1988 (the Act) including the Part IIIC of the Act being Privacy Amendment (Notifiable Data Breaches) act 2017 (NBI) and any statutory requirements, where relevant in a European Economic Area (EEA), under the EU Data Privacy Laws; Inflax advantages that in the event it becomes were of any data beneates and/or disclosure of the Clients Resonal events in the event it becomes were of any data beneates and/or disclosure of the Clients Resonal Client in accordance with the Act and/or the GDPR Any release of such Potential Clients and the Client of the Common of the GDPR (where relevant) and must be approved by the Client of the Common for the GDPR (where relevant) and must be approved by the Client of the Common for purchase subject to an operation of law.

Notwithstanding clause 15.1, privacy limitations will extend to HMA in respect of Cookies where transactions for purchase sorderest transprie directly from HMA we benefit and MA agrees to display reference to such Cookies and/or similar tracking technologies, such as pixels and web beacons; (if applicable), such technology allows the collection of Personal Information such as the Client's:

(a) IP address, browser, email client type and other similar details; In this clause financing statement, financing change statement, security agreement, and security interest has the meaning given to it by the PPSA.

In this clause financing statement, financing change statement, security agreement, and security interest has the meaning given to it by the PPSA.

Upon assenting to these terms and conditions in writing the Client acknowledges and agrees that these terms and conditions constitute a security agreement for the purposes of the PPSA and creates a security interest in all Goods and/or collateral (account) – being a monetary obligation of the Client to HMA for Services – that have previously been supplied and that will be supplied in the future by HMA to the Client.

(a) promptly sign any further document. obligation of the Client to HMA for Services – that have previously been supplied and that will be supplied in the future by HMA to the Client. The Client undertakes to:

The Client undertakes to:

In promptly sign any further documents and/or provide any further information (such information to be complete, accurate and up-to-date in all respects) which HMA may 15.2 given the control of the complete in the control of the ch as the Client's:

IP address, browser, email client type and other similar details;

tracking website usage and traffic; and
reports are available to HMA when HMA sends an email to the Client, so HMA may
collect and review that information (collectively Personal information) and
order to enable of disable the collection of Personal information by way of Cookies, the
order to enable of disable the collection of Personal information by way of Cookies, the
order to enable in disable the Cookies that by selecting the option to
the disable, provided on the website prior to proceeding with a purchase/order via HMA's enable / disable, provided on the website prior to proceeding with a purchaseororer via Hiwa s website. The Client agrees for HMA to obtain from a credit reporting body (CRB) a credit report containing personal credit information (e.g. name, address, D.O.B, occupation, other's license details, electronic contact (email, Facebook or l'witter details), medical insurance details or next of kin and other contact information (where applicable), previous credit applications, credit history) about the Client in relation to credit provided by HMA. The Client agrees that HMA may exchange information about the Client with those credit provides and the Client sin details or the client and/or (b) to notify other credit provides or a default by the Client, and/or (c) to exchange information with other credit providers as to the status of this credit account, where the Client is in default with other credit providers and or continued to the continued of the 1.8 ACCEPTANCE

7.6 Clert is taken to have exclusively accepted and is immediately bound, jointly and severally, by these terms and conditions if the Client places an order for or accepts delivery of 9.7 in the Coord in the conditions of the Clert places and conditions of this Contract and any 9.8 other prior document or schedule that the parties have entered into, the terms of this Contract 9.9 shall prevail.

Any amendment to the terms and conditions contained in this Contract may only be amended in writing by the consent of both parties. 2. 2.1 PPSA otherwise agreed to in writing by HMA, the Client waives their right to receive a ventication statement in accordance with section 157 of the PPSA. The Client must unconditionally rally any actions taken by HMA under clauses 9.3 to 9.5. Subject to any express provisions to the contrary (including those contained in this clause 9) nothing in these terms and conditions is intended to have the effect of contracting out of any 15.5. where the Client is in default with other cedit providers; and/or
d) to assess the creditvorthiness of the Client including the Client's repayment history in
the preceding two (2) years.
The Client consents to HIMA being given a consumer credit report to collect overdue payment
on commercial credit.
The Client agrees that personal credit information provided may be used and retained by
HIMA for the following purposes (and for other agreed purposes or required by):
(a) the provision of Scods; and/or
(b) the provision of Scods; and/or
(c) the provision of Scods; and/or
(c) processing of any payment instructions, direct debit facilities and/or credit facilities
requested by the Client; and/or
(d) enabling the collection of amounts outstanding in relation to the Goods.
HIMA may give information about the Client to a CRB for the following purposes:
(a) to obtain a consumer credit report;
(b) allow the CRB to create or maintain a credit information file about the Client including
The information given to the CRB may include:
(a) Personal Information as outlined in 15.3 above;
(a) Personal Information as outlined in 15.3 above;
(b) name of the credit provider is a licensee;
(c) whether the credit provider is a licensee;
(d) type of consumer credit;
(e) details concernent/termination of the credit account and the amount requested),
(n) ones which are overdue by more than saty (60) days and for which written notice for
request of payment has been made and debt recovery action commenced or
alternatively that the Client no longer has any overdue accounts and HMA has been paid
or otherwise discharged end and ledet is surrounding that discharge (e.g. dates of
payments);
(g) information that, in the opinion of HMA, the Client has committed a serious credit 2.2 shall prevail.

Any amendment to the terms and conditions contained in this Contract may only be amended in writing by the consent of both parties. Electronic signatures shall be deemed to be accepted by either party providing that the 10. parties have compiled with Section 9 of the Electronic Transactions Act 2000 or any other 10.1 applicable provisions of that Act or any Regulations referred to in that Act. 2.3 2.4 SECURITY AND CHARGE
In consideration of HMA agreeing to supply the Goods, the Client charges all of its rights, title
and interest (whether joint or several) in any land, realty or other assets capable of being
charged, owned by the Client either now or in the future, to secure the performance by the
Client of its obligations under these terms and conditions (including, but not limited to, the
payment of any money).
The Client indemnifies HMA from and against all HMA's costs and disbursements including
legal costs on a solicitor and own client basis incurred in exercising HMA's rights under this 15.7. SECURITY AND CHARGE ERROPS AND OMISSIONS

The Client acknowledges and accepts that HMA shall, without prejudice, accept no liability in respect of any alleged or actual error(s) and/or omission(s):

(a) resulting from an inadvertent missake made by HMA in the formation and/or administration of this Contact, and/or or administration of this Contact, and/or (b) contained informitted from any literature (hard copy and/or electronic) supplied by HMA in 10.3 respect of the Services.

In the event such an error and/or omission occurs in accordance with clause 3.1, and is not attributable to the negligence and/or withit misconduct of HMA; the Client shall not be entitled to treat this Contract as repudiated nor render it invalid. 3. 3.1 clause.

Clause.

The Client irrevocably appoints HMA and each director of HMA as the Client's true and lawful attorney's to perform all necessary acts to give effect to the provisions of this clause 10 including, but not limited to, signing any document on the Client's behalf. DEFECTS, WARRANTIES AND RETURNS, COMPETITION AND CONSUMER ACT 2010 DEFECTS, WARRANILES AND KEIUKNS, CUMPETITION AND CONSUMERATION OF COMMITTEE AND CONTINUED AND CONTIN CHANGE IN CONTROL

The Client shall give HMA not less than fourteen (14) days prior written notice of any proposed change of ownership of the Client andfor any other change in the Client's detail (including but not limited to, changes in the Client's name, address, and contact phone or fax numbers, change of trustees or business practice). The Client shall be liable for any loss incurred by HMA as a result of the Client's failure to comply with this clause. Under applicable State, Lemiory and Commissional CCA), certain statutory implied guarantees and warranties (including, without limitation the statutory guarantees under the CCA) may be implied into these terms and conditions (Non-Excluded Guarantees).

HMA acknowledges that nothing in these terms and conditions purports to modify or exclude the Non-Excluded Guarantees.

HMA makes no warranties or other representations under these terms and conditions and the Goods. HMA's liability in 15.9 respect of the Non-Excluded Guarantees, HMA makes no warranties or other representations under these terms and conditions including but not limited to the quality or suitability of the Goods. HMA's liability in 15.9 respect of these warranties is limited to the fullest extent permitted by law. If the Client is a consumer within the meaning of the CCA, HMA's liability is limited to the extent permitted by section 64A of Schedule 2. If HMA's liability or any defect or defended the conditions of the CCA, but is unable to do so, HMA may refund any money the Client has paid for the Goods.

HMA may refund any money the Client has paid for the Goods.

If the Client is not a consumer within the meaning of the CCA, HMA's liability for any defect or defended that the client of the Client within the meaning of the CCA, that's liability for any defect or defended that the client is not a consumer within the meaning of the CCA in the Client is one of the CCA in the Client is not a consumer within the meaning of the CCA in the Client within the Client is a consumer within the meaning of the CCA in the Client within the Client is a consumer within the meaning of the CCA in the Client within the Client is an action of the CCA in the Client within the client is a consumer within the meaning of the CCA in the Client within the client is a consumer within the meaning of the CCA in the Client within the client is a consumer within the meaning of the CCA in the Client within the Client is a consumer within the meaning of the CCA in the Client with Incurred by HMA as a result of the Client's failure to comply with this clause.

11.2

PRICE AND PAYMENT

At HMA's sole discretion, the Price shall be either.

(a) as indicated on any invoices provided by HMA to the Client: or

(b) as indicated on any invoices provided by HMA to the Client: or

(c) the price of the Client **5.** 5.1 payments); information that, in the opinion of HMA, the Client has committed a serious credit payments;
jointomation that, in the opinion of HMA, the Client has committed a serious credit infringement.
(h) advice that the amount of the Client's overdue payment is equal to or more than one hundred and fifty dollars (\$150) used (by e-mail) from HMA:
(a) countries the expectation of the Client relating by HMA and the right to request that HMA correct any incorrect Personal Information; and
(b) that HMA does not disclose any Personal Information about the Client for the purpose of direct marketing.
HMA will destroy Personal Information upon the Client's request (by e-mail) or if it is no longer required unless it is required in order to fulfil the obligations of this Contract or is required to be maintained and/or stored in accordance with the law.

The Client can make a privacy complaint by contacting HMA via e-mail. HMA will respond to that complaint within seven (7) days of receipt and will take all reasonable steps to make a decision as to the complaint with the resolution provided, the Client can make a complaint to the Information Commissioner at www.cat.gov.au. Validation Southines by time Name American Proceedings of the Variations must be made in full at the time of their completion.

11.7 Time for payment of Goods being of the essence, the Price will be payable by the Client Time for payment lead by HMA which may be (a) payment shall be due on the Client's order for the Goods, or (b) may be completed to the Client's content for the Goods, or (c) the date specified on any invoice or other form as being the date for payment or Payment may be made by cash, hoque, bank cheque, electronicon-line banking, credit card 11.8 (a surchange may apply per transaction), or by any other method as agreed to between the Client and HMA. The Client shall not be entitled to set off against, or deduct from the Price, any sums owed or client and HMA. The Client shall not be entitled to set off against, or deduct from the Price, any sums owed or client and HMA. The Client shall not be entitled to set off against, or deduct from the Price, any sums owed or that invoice is in dispute.

11.8 The Client shall not be oved to the Client by HMA nor to withhold payment of any invoice because part of that invoice is in dispute.

12.8 The Client and HMA are amount equal to any GST HMA must pay for any supply by HMA under 11.9 this or any other contract for the sale of the Goods. The Client must pay ST, with the sale of the Goods. The Client must pay ST, with the sale of the Goods. The Client must pay BST, with the sale of the Goods. The Client must pay BST, with any be applicable in addition to the Price except where they are expressly included in the Price. BUILDING AND CONSTRUCTION INDUSTRY SECURITY OF PAYMENTS ACT 1999 BUILLING AND CONSTRUCTION INDUSTRY SECURITY OF PAYMENTS ACT 1999
At HMA's sole discretion, if there are any disquise or claims for unpaid Goods and/or
Services then the provisions of the Building and Construction Industry Security of Payments
Act 1999 may apply.
Nothing in this Contract is intended to have the effect of contracting out of any applicable
provisions of the Building and Construction Industry Security of Payments Act 1999 of New
South Wales, except to the extent permitted by the Act where applicable. (d) the Goods are returned in as close a condition to that in which they were delivered as is possible.

Notwithstanding clauses 1.1. to 11.8 but subject to the CCA, HIMA shall not be liable for any defect or damage which may be caused or parity caused by or arise as a result of:

(a) the Client failing to properly maintain or store any Goods;

(b) the Client using the Goods for any purpose other than that for which they were designed; 17.

(c) the Client confinuing the use of any Goods after any defect became apparent or should 17.1 have become apparent to a reasonably prudent operator or user;

(d) the Client confinuing the use of any Goods after any defect became apparent or should 17.1 have become apparent or a reasonably prudent operator or user;

(d) the Client failing to follow any instructions or guidelines provided by HMA;

(e) Tair wear and thear, any acodient, or act of God.

Goods ordered as specials, or stock code 9 Goods are not acceptable for credit or return, except under special circumstances and complete or credit or return, and ye in the subsolute discretion ancept non-defective Goods for return in which case HMA may require the Client to pay handling fees of up to ten percent (10%) of the value of the returned Goods plus any freight costs.

Notwithstanding anything contained in this clause if HMA is required by a law to accept a 17.2 return then HMA will only accept a return on the conditions imposed by that law. $\begin{tabular}{lll} \textbf{SERVICE OF NOTICES} \\ \textbf{Any written notice given under this Contract shall be deemed to have been given and } \end{tabular}$ Any written notice given under this Contract shall be deemed to here yeven and received:

(a) by handing the notice to the other party, in person;
(b) by leaving it at the address of the other party as stated in this Contract;
(c) by sending it by registered post to the address of the other party as stated in this Contract;
(d) if sent by facsimile transmission to the fax number of the other party as stated in this Contract (if any), on receipt of confirmation of the transmission;
(e) if sent by email to the other party is last known email address.

Any notice that is posted shall be deemed to have been served, unless the contrary is shown, at the time when by the ordinary course of post, the notice would have been delivered. DELIVERY OF GOODS
Delivery ('Delivery') of the Goods is taken that the Goods are delivered ex-warehouse and, unless otherwise stated, dispatched by HMA's nominated carrier (and in accordance with that 11.10 **6.** 6.1 DELIVERY OF GOODS

Delivery (Delivery) of the Goods is taken that the Goods are delivered ex-warehouse and unless otherwise stated, dispatched by HMA's nominated carrier (and in accordance with that 11.10 carrier (source) and the control of the Goods and the Goods by HMA to the Client for fire purposes of this Contract.

In costs of delivery are the responsibility of the Client and are in addition to the Price (and where applicable charged to the Client account). The Client shall make all arrangements necessary to take delivery of the Goods whenever they are tendered for delivery, in the event that the Client is unable to take delivery of the Goods as arranged then HMA shall be entitled to charge a reasonable fee for deleviery.

12. Where it is arranged that the Client, or the Client's nominated carrier, is to collect the Goods. Part of the Goods are available for collection shall be deemed as delivery of the Goods. Part of the Goods are available for collection shall be deemed as delivery of the Goods. Part of the Goods are available for collection.

12. Collected by the Client are available for collection.

13. Collected by the Client after twenty-one (21) days after HMA has notified the Client that the Goods are available for collection.

14. Collected by the Client after twenty-one (21) days after HMA has notified the Client that the Goods are available for collection.

14. Collected by the Client after twenty-one (21) days after HMA has notified the Client that the supply of the Goods are reasons that the delivery date specified on the order confirmation is an estimate only, based on information available at that time. HMA reserves the right to cancel 12.3 delivery of the Goods (as per clause 14.2) where it is deemed (at HMA's sole discretion) that the supply of the Goods and part in accordance with the provisions in these terms and ordinions.

13. The Client shall have deliver of the Goods in marked marked marked and part in accordance with the provisions in these terms and ordinions.

13. The Client shal 6.2 6.3 6.4 In Institute of the Chief and TRUSTS
If the Client at any time upon or subsequent to entering in to the Contract is acting in the capacity of trustee of any trust ("Trust") then whether or not HMA may have notice of the Trust, the Client covenants with HMA as follows:

(a) the Contract extends to all rights of indemnity which the Client now or subsequently may have against the Trust and the trust thord; and authority under the Trust to enter into the contract that the still and complete per and authority under the Trust to enter into the contract that the still and complete per contract the contract that the co TRUSTS 6.5 66 6.7 DEFAULT AND CONSEQUENCES OF DEFAULT Interest on overdue invoices shall accrue daily from the date when payment becomes due, until the date of payment, at a rate of two and a half percent (2.5%) per calendar month (and at HMA's sole discretion such interest shall compound monthly at such a rate) after as well as 6.8 69 at HMA's sole discretion such interest shall compound monthly at such a rate) after as well as before any judgment.

If the Client owes HMA any money the Client shall indemnify HMA from and against all costs 19. and disbursements incurred by HMA in recovering the debt (including but not limited to 19.1 internal administration fees, legal costs on a solicitor and own client basis, HMA's contract default fee, and bank disbnour fees). Further to any other rights or remedies HMA may have under this Contract, if a Client has made payment to HMA, and the transaction is subsequently reversed, the Client shall be liable for the amount of the reversed transaction, in addition to any further costs incurred by 19.2 HMA under this datuse 19 where it can be proven that such reversal is found to be illegal, fraudulent or in contravention to the Client's obligations under this Contract, and the contravent of the c (IV) any testementari or the trust property.

GENERAL

The failure by either party to enforce any provision of these terms and conditions shall not be treated as a waiver of that provision, nor shall it affect that party's right to subsequently enforce that provision. If any provision of these terms and conditions shall be invalid, void, litigeal or unenforceable the validity, existence, legislipt and enforceablight of the remaining provisions shall not be affected, prejudiced or impaired.

These terms and conditions and any contract to which they apply shall be governed by the laws of New South Yales, the state in which HMA has its primcipal place of business, and are subject to clause it HMA shall be under no liability whatsbower to the Client for any indirect and/or consequential loss and/or expense (including loss of profit) suffered by the Clientic andirector obsequential loss and/or expense (including loss of profit) suffered by the Clientic andirector obsequential loss and/or expense (including loss of profit) suffered by the Clientic shall be limited to damages which under no icircumstances shall exceed the Price of the Goods). carrier.

The failure of HMA to deliver shall not entitle either party to treat this Contract as repudiated.

HMA shall not be liable for any loss or damage whatsoever due to failure by HMA to deliver 13.3 the Goods (or any of them) promptly or at all, where due to circumstances beyond the control of HMA. RISK
Risk of damage to or loss of the Goods passes to the Client on Delivery and the Client must 13.4
insure the Goods on or before Delivery.
If any of the Goods are damaged or destroyed following delivery but prior to ownership
passing to the Client. HMA is entitled to receive all insurance proceeds payable for the
Goods. The production of these terms and conditions by HMA is sufficient evidence of HMA's
inglist to receive the insurance proceeds without the need for any person dealing with HMA to
make further enquiries.
If the Client requiries. 7. 7.1 shall be limited to damages which under no circumstances shall exceed une Fine of the Goods). HIMA may licence and/or assign all or any part of its rights and/or obligations under this contract without the Client's consent. The Client cannot licence or assign without the written approval of HMA. The Client across the subcontract out any part of the Services but shall not be relieved from any liability or obligation under this Contract by so doing. Furthermore, the Client agrees and understands that they have no authority to give any instruction to any of HMA's subcontractors without the authority of HMA. The Client agrees that HMA may amend their general terms and conditions for subsequent future contracts with the Client by disclosing such to the Client in writing. These changes shall be deemed to take effect from the date on which the Client across such changes, or otherwise at such time as the Client makes a further request for HMA to provide Goods to the Client. make further enquiries.

If the Client request HMA to leave Goods outside HMA's premises for collection or to deliver the Goods to an unattended location, then such Goods shall be left at the Client's sole risk. creditors; or a receiver, manager, liquidator (provisional or otherwise) or similar person is appointed in respect of the Client or any asset of the Client. TITLE
IMA and the Client agree that ownership of the Goods shall not pass until:
(9) the Client has paid HMA all amounts owing to HMA; and
(9) the Client has metal of its other obligations to HMA.
Receipt by HMA of any form of payment other than cash shall not be deemed to be payment
until that from of payment has been honoured, deserd or recognised.
It is further agreed that, until ownership of the Goods passes to the Client in accordance with
clause 8 it. 8. 8.1 CANCELLATION
Without prejudice to any other remedies HMA may have, if at any time the Client is in breach of any obligation (including those relating to payment) under these terms and conditions HMA may suspend or terminate the supply of Goods to the Client. HMA will not be liable to the Client for any loss or damage the Client Surface Nacessed HMA has exercised its nights under OfferWise at Such time as the creat indeed a number response to the Collect.

Neither party shall be liable for any default due to any act of God, war, terrorism, strike, lock-out, industrial action, fire, flood, storm or other event beyond the reasonable control of either Both parties warrant that they have the power to enter into this Contract and have obtained all necessary authorisations to allow them to do so, they are not insolvent and that this Contract creates binding and valid legal obligations on them. s turther agreed that, until ownership of the Goods passes to the Client in accordance with use 8.1:

the Client is only a ballee of the Goods and must return the Goods to HMA on request. 14.2 the Client holds the benefit of the Client's insurance of the Goods on trust for HMA and must pay to HMA the proceeds of any insurance in the event of the Goods being lost, damaged or destroyed. The Client must not sets of business and for market value. If the Client sells, disposes or parts with possession of the Goods often 14.3 or parts with possession of the Goods then the Client must not a dispose or parts with possession of the Goods then the Client must hold the proceeds of any such act on trust for HMA and must pay or deliver the proceeds to HMA on demand, the Client should not convert or process the Goods or interms them with other goods but if the Client should not convert or return the resulting product on trust for the benefit of HMA and must sell, dispose of or return the resulting product or that As air to directs. the Client inrevocably authorises HMA to enter any premises where HMA believes the Goods are kept and recover possession of the Goods.

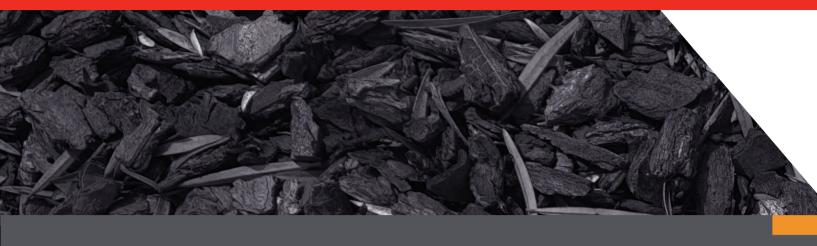
14.4

Client for any loss or damage the Client suffers because HMA has exercised its nights under this clause.
HMA may cancel any contract to which these terms and conditions apply or cancel delivery of Goods at any time before the Goods are delivered by giving written notice to the Client. On giving such notice HMA shall repay to the Client any money paid by the Client for the Goods. HMA shall not be liable for any loss or damage whatsoever arising from such cancellation. Where the Client cancel delivery of the Goods, HMA reserves the right to charge the Client a cancellation as a guide, the maximum charge as a percentage of the Price based on stook coordinates and the coordinate of the Client and the Clien

(f)

POLO06. Terms and Conditions of Trade

Copies are uncontrolled when printed



Hard Metals Australia Pty Ltd

40 Peter Brock Drive Eastern Creek NSW 2766 Australia

Ph: 02 9009 4455

Email: sales@hardmetals.com

Hardmetals Canada Inc

Unit 6, 9550 114 Ave Calgary Alberta T35-OA5

Ph: +1 403 615 6163

Email: canada@hardmetals.com

